

## Virantage® VW-10300 P, FP & SFP polyethersulfone

Virantage® VW-10300 polyethersulfone (PESU) is a non-functionalized, high-temperature sulfone polymer powder. Three grades are offered: Virantage® VW-10300P, Virantage® VW-10300FP, and Virantage® VW-10300SFP providing three particle sizes to meet formulators' specific needs. Their inherent toughness imparts damage tolerance to thermoset composites. Virantage® PESU polymers also offer superior thermal and hydrolytic stability that deliver best-in-class hot-wet performance.

These amorphous thermoplastics may be used to toughen a variety of advanced thermoset composites used to

produce high-performance aerospace components. Virantage® PESU tougheners have been used successfully in a variety of thermosetting resin systems including epoxies, phenolics and BMIs.

All Virantage® PESU polymers are produced at Solvay's state-of-the-art, world-scale facility in Panoli, India under ISO 9001:2000 and ISO 14001:2004 certified quality management systems.

# Virantage® VW-10300 P, FP & SFP

## polyethersulfone

### General

Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Asia Pacific</li> <li>Europe</li> <li>Latin America</li> <li>North America</li> </ul>
Features	<ul style="list-style-type: none"> <li>Amorphous</li> <li>Good Thermal Stability</li> <li>Good Toughness</li> <li>High Heat Resistance</li> <li>Hydrolytically Stable</li> <li>Medium Molecular Weight</li> <li>Medium-high Viscosity</li> </ul>
Uses	<ul style="list-style-type: none"> <li>Aerospace Applications</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>Contact Manufacturer</li> </ul>
Forms	<ul style="list-style-type: none"> <li>Powder</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>Compounding</li> </ul>

Physical	Typical Value	Unit	Test method
Solution Viscosity <sup>1</sup>	800	mPa·s	Internal Method
Moisture - Measured at time of packaging <sup>2</sup>	1.0	%	Internal Method
Particle Size <sup>3</sup>			
VW-10300FP	63.0	µm	
VW-10300P	500	µm	
VW-10300SFP	45.0	µm	
Residual Solvent - Measured by Gas Chromatography	0.20	%	Internal Method

Thermal	Typical Value	Unit	Test method
Glass Transition Temperature	220	°C	DSC

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> 25% solution in DMAc at 40°C

<sup>2</sup> Virantage® PESU is hygroscopic and may absorb moisture in storage.

Dry no higher than 130°C for a minimum of 3 hours if needed.

<sup>3</sup> Typical Particle Size ~D90

Particle sizes by sieve measurement

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